

Product Range
Brass



Recommendations for polishing

Brass

- Use buffing speeds of 30 - 50 m/s
- Avoid pronounced polishing marks >> Polishing defects only visible after galvanising >> High scrap rate
» **Use Menzerna high-performance pastes with premium polishing minerals**
- Even and fine pre-grinding
- Keep polishing times short >> otherwise a turbulent surface finish with no deep gloss is produced



Menzerna emulsions are developed for industrial use. In centrally supplied production lines of bulk consumers, liquid pastes ensure maximum process security, speed and quality.

Menzerna solid compounds are suitable for manual workstations as well as fully automated polishing systems. In large and small series, they set consistent surface quality standards with a wide variety of work piece geometries.

MENZERNA FOR GLOSS:



- Door handles
- Fittings
- Lamps
- Musical instruments
- Technical components

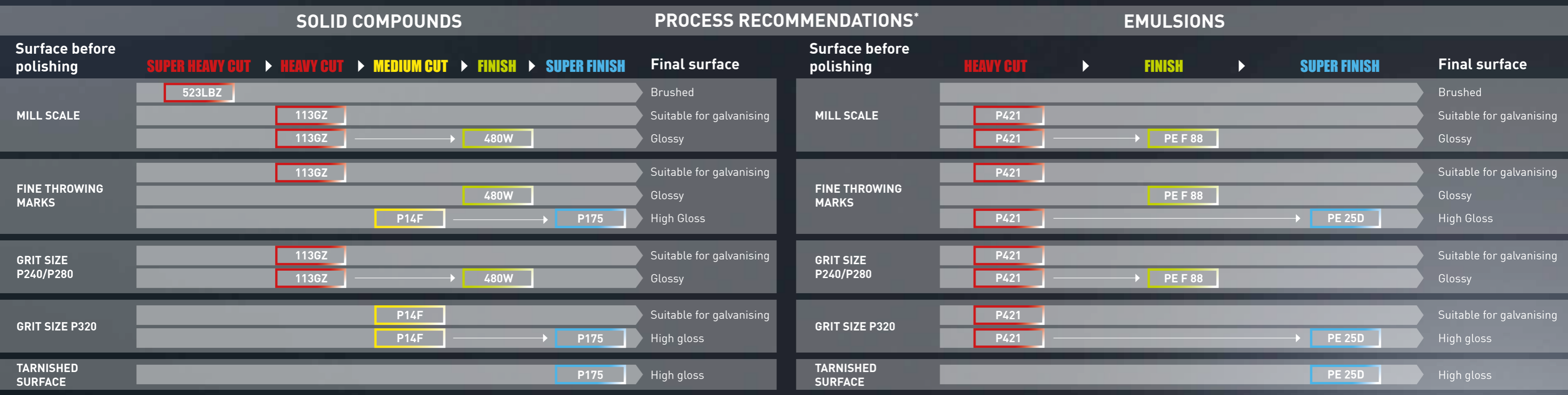


About Menzerna

Menzerna develops and produces polishing compounds and emulsions for industrial applications. With our consulting services, we assist industrial customers with the optimisation of polishing processes. We cover all aspects of industrial polishing with a wide variety of innovative formulations and complete polishing systems. Menzerna gives premium brands their gloss. **Menzerna - Perfection in Polishing. Made in Germany. Since 1888.**

Brass
Polishing compounds

SOLID COMPOUNDS	SUPER HEAVY CUT	HEAVY CUT	MEDIUM CUT	FINISH	SUPER FINISH	EMULSIONS	HEAVY CUT	FINISH	SUPER FINISH
	523LBZ Art.-No. 01015 is a highly abrasive and fast-acting brush paste. An especially durable abrasive grit of particularly high quality produces a consistent, matt surface.	113GZ Art.-No. 06008 is an abrasive tripoli polishing compound. Very economical to use, it produces a well-finished surface that is ready for galvanising.	P14F Art.-No. 07163 is a fast-acting polishing compound with a good cut and broad field of application. Produces cut and high gloss in one step.	480W Art.-No. 07008 is a fast-acting finishing paste with especially adapted bonding, producing a beautiful gloss on brass surfaces.	P175 Art.-No. 07984 is a super fine, high-gloss compound that is versatile in application. It produces a surface free of lines with a premium deep mirror gloss.		P421 Art.-No. 20865 is an economical, tripoli-based pre-polishing paste that produces a well-finished surface ready for galvanising. Suitable for use with rotary tables and robot systems. Extensively proven in the fittings industry.	PE F 88 Art.-No. 20927 is a high-quality finishing paste that produces a perfect gloss. Minimal clean-up effort and ease of application thanks to an optimised bond.	PE 25D Art.-No. 20472 produces a mirror finish that is absolutely free of lines and meets the highest quality standards.
Polishing wheel:	Fibre, sisal, cotton	Sisal, cotton	Cotton	Cotton	Soft buffing wheel	Sisal, cotton	Cotton	Cotton	Soft buffing wheel
Colour:	Grey	Brown	Beige	Beige	Yellow	Russet	Beige	Beige	White
Grease content:	Greasy	Greasy	Greasy	Medium	Dry				
Suitable for:	Aluminium, brass/non-ferrous metals, stainless steel	Aluminium, brass/non-ferrous metals, coatings	Aluminium, brass/non-ferrous metals, stainless steel	Aluminium, brass/non-ferrous metals, plastic	brass/non-ferrous metals, stainless steel, coatings, plastic	Brass/non-ferrous metals	Brass, stainless steel	Aluminium, brass/non-ferrous metals, stainless steel	Aluminium, brass/non-ferrous metals, stainless steel
Result:	Brushed, deburred and satin-finished surface.	Fast and thorough removal of defects.	Consistent surface with no deep scratches.	Mirror finish surface.	Brilliant, deep gloss surface.	Fast and thorough removal of sanding marks.	Mirror finish surface.	Brilliant, deep gloss surface.	Brilliant, deep gloss surface.



*The process recommendations provided here were prepared based on our best knowledge. They cover most common practical applications. Additional products are available for other applications.